



# A convenient method for the *N*-formylation of amines at room temperature using TiO<sub>2</sub>-P25 or sulfated titania

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## ABSTRACT

Semiconductor catalyzed *N*-formylation of a variety of amines using formic acid as formylating agent has been investigated. Primary and secondary amines were found to react efficiently with formic acid in the presence of TiO<sub>2</sub>-P25 or sulfated titania giving *N*-formyl derivatives in high yields at room temperature. Sulfated titania is found to be more efficient and reusable than TiO<sub>2</sub>-P25 for *N*-formylation of amines.

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## 1. Introduction

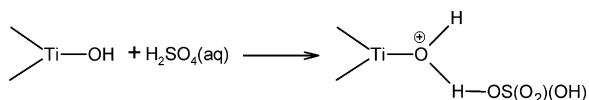
Metal-catalyzed reactions [1] are recognized as attractive and environmentally benign methods in synthetic chemistry with regard to the development of green chemistry. Solid catalysts with acidic/basic sites are considered as important functional materials in industrial processes. Nowadays notable progress has been made in the applications of semiconductor oxides as catalysts in organic synthesis [2,3]. Degussa TiO<sub>2</sub>-P25 (80% anatase; 20% rutile) is a well known and widely investigated photocatalyst [4]. From a catalytic point of view, TiO<sub>2</sub> possesses a unique type of surface involving both redox and acid–base sites. In addition to high thermal stability, its amphoteric character makes titania a promising catalytic material. The textural and acid–base properties of titania depend greatly on method of preparation. Loading of sulfate using sulfuric acid makes TiO<sub>2</sub> more acidic as its surface is positively charged due to protonation (Scheme 1) [5]. Surface acidity was determined by the spectrophotometric method [6] on the basis of irreversible adsorption of organic base pyridine [7]. The amount of pyridine adsorbed by the 0.1 g of TiO<sub>2</sub>-P25 and TiO<sub>2</sub>-SO<sub>4</sub><sup>2-</sup> are 40, 220 μg, respectively. Hence TiO<sub>2</sub>-SO<sub>4</sub><sup>2-</sup> can act as a strong Lewis acid.

Formylation of amines is a useful reaction in synthetic organic chemistry. Formamides are valuable intermediates in the construction of various pharmaceutically important compounds [8,9]. They

are also useful reagents in Vilsmeier formylation reactions [10]. The formyl group is also an important amino protecting group in peptide synthesis [11]. In recent years, a number of methods have been reported on *N*-formylation of amines. Some of the formylation reagents are chloral [12], formic acid–DCC [13], formic acid–EDCI [14], formic acid esters [15], ZnCl<sub>2</sub> [16], KF–alumina [17], ammonium formate [18], CDMT (chlorodimethoxytriazine) [19], formic acid in sodium formate [20] and formic acid in polyethylene glycol [21]. Recently *N*-formylation of amines using sulfonic acid supported hydroxyapatite encapsulated γ-Fe<sub>2</sub>O<sub>3</sub> was reported [22]. In this method there are difficulties in the preparation of catalyst and availability of reagents. Furthermore HCl evolution occurs during the preparation of catalyst. Most of the other *N*-formylation methods have disadvantages such as expensive reagents, formation of side products and thermal instability.

Our laboratory has been engaged mainly on the development of modified semiconductor photocatalysts for environmental remediation and organic synthesis [2,23–25]. Herein we report a recyclable, easily separable, eco-friendly and highly effective catalytic system TiO<sub>2</sub>-P25 and TiO<sub>2</sub>-SO<sub>4</sub><sup>2-</sup> for the green synthesis of *N*-formyl derivatives at room temperature. TiO<sub>2</sub>-SO<sub>4</sub><sup>2-</sup>, prepared by sol–gel method, was characterized by X-ray diffraction (XRD), FT-IR and scanning electron microscope (SEM) techniques [2]. Analysis of the SEM images of these catalysts reveals that the particles are uniformly distributed in spherical shape. Hence, SO<sub>4</sub><sup>2-</sup> ion modification preferably retarded the aggregation. This facilitates the organic transformations. It is found from XRD analysis that the catalysts are in nanoparticulate form XRD peaks exactly matches with the anatase phase of TiO<sub>2</sub> and sulfate modification does not change

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**Scheme 1.** Protonation of  $\text{TiO}_2$  by aqueous  $\text{H}_2\text{SO}_4$ .

the phase. In general the surface area of the catalysts is the most important factor influencing the catalytic activity. The surface area of  $\text{TiO}_2\text{-SO}_4^{2-}$  was determined using the nitrogen gas adsorption method. The BET surface, pore volume and median pore width of  $\text{TiO}_2\text{-SO}_4^{2-}$  are given in Table 1. BET surface area of  $\text{TiO}_2\text{-SO}_4^{2-}$  ( $142 \text{ m}^2 \text{ g}^{-1}$ ) is higher than the Degussa  $\text{TiO}_2\text{-P25}$  ( $50 \text{ m}^2 \text{ g}^{-1}$ ). The crystallite sizes of both prepared  $\text{TiO}_2$  and  $\text{TiO}_2\text{-SO}_4^{2-}$  are 34.7 and 11.6 nm, respectively. The size of  $\text{TiO}_2\text{-P25}$  is 30 nm [4]. Among the three catalysts  $\text{TiO}_2\text{-SO}_4^{2-}$  is having the minimum size. Both size reduction and retardation of aggregation result in increase in its surface area. This increases the photocatalytic activity of the catalyst in this reaction. Herein, we report the green synthesis of *N*-formylation of amines at room temperature using nano- $\text{TiO}_2\text{-SO}_4^{2-}$ .

## 2. Experimental

### 2.1. Materials and methods

Aniline, 4-methylaniline, 4-methoxyaniline, 4-chloroaniline, 4-fluoroaniline, 4-carboxylaniline, 4-nitroaniline, piperazine, *N*-methyl aniline, cyclohexyl amine, *n*-butyl amine, monoethanol amine, 4-methylpiperazine, 1,2-phenylenediamine and formic acid (85%) (Aldrich chemicals) were used as received. A gift sample of  $\text{TiO}_2\text{-P25}$  was obtained from Degussa (Germany). It is a 80:20 mixture of anatase and rutile. It has a particle size of 30 nm and BET specific area  $50 \text{ m}^2 \text{ g}^{-1}$ . Solvents of LR grade were distilled prior to use. AnalaR grade titanium isopropoxide (Himedia 98.0%), 2-propanol (Spectrochem 99.5%) and  $\text{H}_2\text{SO}_4$  (Fischer 98%) were used as such.

### 2.2. Apparatus

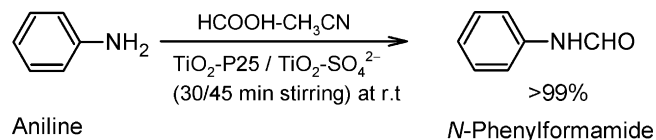
IR spectra were recorded using Avatar-330 FT-IR spectrophotometer using KBr pellets. For GC analysis, Perkin-Elmer GC-9000 with a capillary column of DB-5 and flame ionization detector was used. GC/MS analysis was carried out using GC model: Varian GC-MS-Saturn 2200 Thermo, capillary column VF5MS (5% phenyl-95% methylpolysiloxane), 30 m length, 0.25 mm internal diameter, 0.25  $\mu\text{m}$  film thickness, temperature of column range from 50 to  $280^\circ\text{C}$  ( $10^\circ\text{C min}^{-1}$ ), and injector temperature  $250^\circ\text{C}$ . Proton and carbon NMR spectra were recorded on a BRUKER AVIII FT-NMR spectrometer operating at 500 MHz for all the samples. The specific surface areas of the samples were determined through nitrogen adsorption at 77 K on the basis of BET equation using a micrometrics ASAP 2020 V3.00 H.

### 2.3. Preparation of sulfate loaded $\text{TiO}_2$ photocatalysts

The catalyst with 5 wt% of  $\text{SO}_4^{2-}$  was prepared by sol-gel method, taking tetraisopropyl *ortho*-titanate (Himedia 98.0%) as

**Table 1**  
Surface properties of  $\text{TiO}_2\text{-SO}_4^{2-}$ .

Properties	Values
BET surface area	142 ( $\text{m}^2 \text{ g}^{-1}$ )
Maximum pore volume	0.162300 $\text{cm}^3/\text{g}$
Median pore width	35.725 Å
Molecular cross-sectional area	0.1620 $\text{nm}^2$



**Scheme 2.** Semiconductor catalyzed *N*-formylation of aniline with formic acid.

the starting material. 12.5 mL of tetraisopropyl *ortho*-titanate was dissolved in 100 mL of 2-propanol and to this solution 3.2 mL of 1 M  $\text{H}_2\text{SO}_4$  was added drop wise under vigorous stirring. The resulting colloidal suspension was stirred for 4 h. The gel obtained was filtered, washed and dried in an air oven at  $100^\circ\text{C}$  for 12 h. Addition of  $\text{BaCl}_2$  to filtrate gave no precipitate indicating that all the sulfate ions were completely loaded on the gel. The sample was calcinated at  $400^\circ\text{C}$  in a muffle furnace for 1 h. This catalyst contained 5 wt% of  $\text{SO}_4^{2-}$ . Similarly catalysts with 3 and 7 wt% of  $\text{SO}_4^{2-}$  were prepared with the same procedure. The bare  $\text{TiO}_2$  was prepared with water instead of  $\text{H}_2\text{SO}_4$ .

### 2.4. General procedure for *N*-formylation of an amine

To a mixture of amine (1 mmol) and formic acid (3 mmol) in acetonitrile (8–10 mL), 0.1 g of  $\text{TiO}_2\text{-SO}_4^{2-}$  or  $\text{TiO}_2\text{-P25}$  was added and the mixture was stirred at room temperature. The progress of the reaction was monitored by TLC. After completion of the reaction, ethylacetate was added to the solidified mixture and the insoluble catalyst was separated by filtration. The filtrate was dried over anhydrous  $\text{Na}_2\text{SO}_4$ . The solvent was evaporated and the product, obtained, was subjected to GC and GC-MS analysis for the determination of the yield of the products. The structure of products obtained had been confirmed by FT-IR,  $^1\text{H}$  NMR,  $^{13}\text{C}$  NMR and GC-MS analysis.

## 3. Results and discussion

No reaction was observed when a mixture of aniline (1 mmol) and formic acid (3 mmol) was stirred for 48 h in acetonitrile at room temperature. However, addition of a catalytic amount of  $\text{TiO}_2\text{-P25}/\text{TiO}_2\text{-SO}_4^{2-}$  to this mixture has rapidly induced *N*-formylation producing formanilide in high yields (Scheme 2). *N*-Formylation was carried out in the presence of  $\text{TiO}_2\text{-P25}$ , prepared  $\text{TiO}_2$  (without sulfate) and sulfated titania with different concentrations of sulfate at room temperature in acetonitrile medium. The yield with  $\text{TiO}_2\text{-P25}$  and prepared  $\text{TiO}_2$  were 99.2 and 98.0%, respectively (for 45 min) (Table 2; entries 4 and 5). It was surprising to find that the reaction with sulfated titania could be completed in 30 min to give a quantitative yield of 99.2 (Table 2; entry 7). Structure of this product has been confirmed by spectral and GC-MS data [26]. The percentage yields of the product with 3 and 5 wt% of sulfate concentrations are 98.2 and 99.2, respectively (Table 2; entries 6 and 7). 5 wt% of sulfated titania was found to be the most efficient. When the sulfate

**Table 2**  
Effect of different catalysts (0.1 g) and solvent on *N*-formylation of amine (aniline) (1 mmol) at room temperature.

Entry	Catalyst	Solvent	Yield <sup>a</sup> (%)
1	$\text{TiO}_2\text{-P25}$	Ethanol (45)	98.4
2	$\text{TiO}_2\text{-P25}$	$\text{CHCl}_3$ (45)	97.6
3	$\text{TiO}_2\text{-P25}$	DCM (45)	98.8
4	$\text{TiO}_2\text{-P25}$	$\text{CH}_3\text{CN}$ (45)	99.2
5	Prepared $\text{TiO}_2$	$\text{CH}_3\text{CN}$ (45)	98.0
6	3% $\text{TiO}_2\text{-SO}_4^{2-}$	$\text{CH}_3\text{CN}$ (30)	98.2
7	5% $\text{TiO}_2\text{-SO}_4^{2-}$	$\text{CH}_3\text{CN}$ (30)	99.2
8	7% $\text{TiO}_2\text{-SO}_4^{2-}$	$\text{CH}_3\text{CN}$ (30)	98.3

<sup>a</sup> Yields with respect to amine. Values within parentheses are indicating reaction time in minutes.

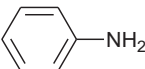
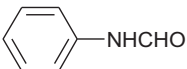

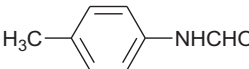
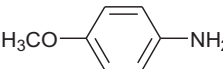
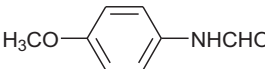

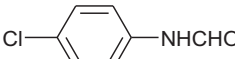
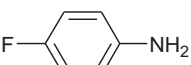
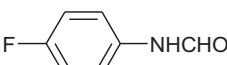
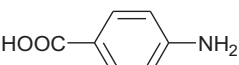


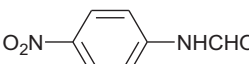
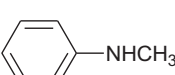
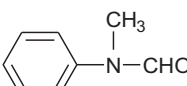
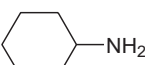
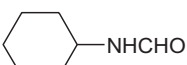
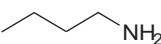
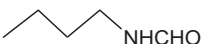
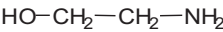


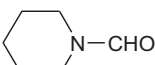
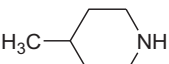
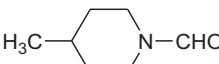
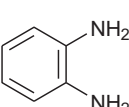
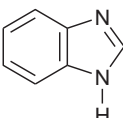
content was increased to 7 wt%, the product yield decreased slightly to 98.3% (Table 2; entry 8). Since the reaction was almost completed in 45 min, we compared the efficiencies of these catalysts by reducing the reaction time to 15 min. The yields with TiO<sub>2</sub>-P25, prepared TiO<sub>2</sub>, 3 wt% TiO<sub>2</sub>, 5 wt% TiO<sub>2</sub> and 7 wt% TiO<sub>2</sub> were 85.0, 83.6, 90.2, 98.2 and 97.0%, respectively, at the time of 15 min. Hence, 5 wt% of sulfate was found to be the optimum level and this catalyst was used for *N*-formylation.

The *N*-formylation was carried out in the solvents acetonitrile, chloroform, dichloromethane and ethanol under the same reaction conditions using TiO<sub>2</sub>-P25 as a catalyst. All the solvents gave a quantitative yield of product from 97.6 to 99.2% for 45 min (Table 2; entries 1–4). Because of high product yield acetonitrile was chosen as a solvent for further reactions. The effect of catalyst (TiO<sub>2</sub>-P25) amount on the *N*-formylation was investigated by varying the cat-

alyst amount from 0.05 to 0.15 g (Fig. 1). As the amount of the catalyst loading is increased from 0.05 to 0.1 g, the *N*-formylation increases from 88.1 to 99.2%. Above 0.1 g of the catalyst, no significant change in the conversion occurred. The optimum catalyst loading was found to be 0.1 g for *N*-formylation of 1 mmol of amine.

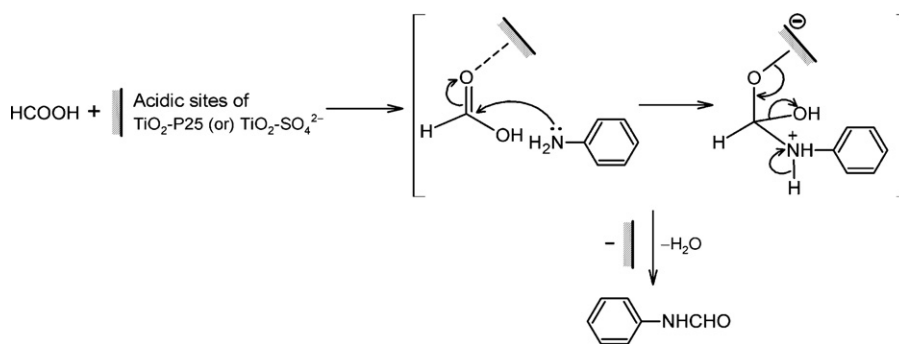
Encouraged by the remarkable results obtained with the above reaction conditions, and in order to show the generality and scope of this new protocol, we used various substituted primary, secondary amines and compared the efficiency of catalyst TiO<sub>2</sub>-P25 and sulfated titania for *N*-formylation reaction and the results obtained are summarized in Table 3. To the best of our knowledge this is the first report for the *N*-formylation reaction using semiconductor oxide as a heterogeneous catalyst at room temperature. All the reactions with substituted amines proceeded very cleanly at room temperature and no undesirable side-reactions

**Table 3**  
Semiconductor catalyzed *N*-formylation of amines (1 mmol) with formic acid (3 mmol).

Entry	Substrate	Product	%Yield <sup>a</sup> with TiO <sub>2</sub> -P25 (min)	%Yield <sup>b</sup> with TiO <sub>2</sub> -SO <sub>4</sub> <sup>2-</sup> (min)
1			99.2 (45)	99.2 (30)
2			88.3 (300)	96.4 (240)
3			90.0 (300)	99.0 (240)
4			78.0 (420)	98.3 (360)
5			90.0 (420)	98.5 (360)
6			85.0 (480)	95.0 (420)
7			82.3 (480)	92.0 (420)
8			Trace (980)	65.2 (920)
9			95.0 (60)	98.0 (45)
10			51.5 (180)	85.0 (120)
11			45.0 (180)	72.4 (120)
12			Trace (780)	60.0 (720)
13			Trace (960)	40.0 (900)
14			40.0 (180)	75.0 (120)

<sup>a</sup> Yields with respect to amine, catalyzed by TiO<sub>2</sub>-P25.

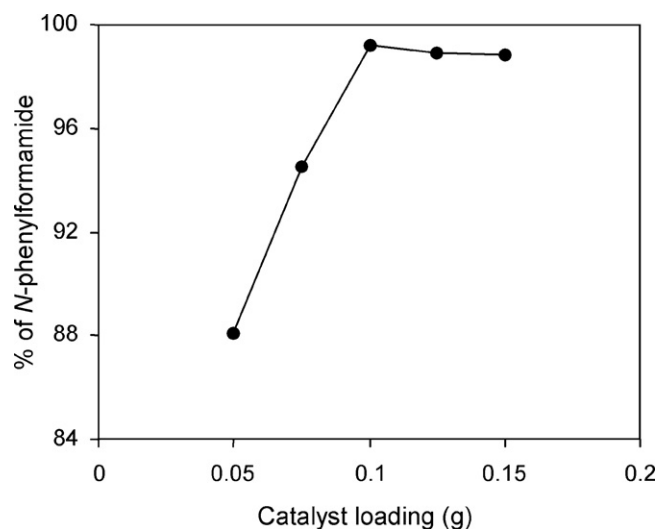
<sup>b</sup> Yields with respect to amine, catalyzed by TiO<sub>2</sub>-SO<sub>4</sub><sup>2-</sup>.



**Scheme 3.** Mechanism of  $\text{TiO}_2\text{-P25}$  or  $\text{TiO}_2\text{-SO}_4^{2-}$  catalyzed *N*-formylation of aniline with formic acid.

were observed, although the yields were highly dependent on the substituents. Table 3 shows that electron-donating groups favored the formation of product (Table 3; entries 2 and 3). In contrast, electron-withdrawing groups such as chloro, fluoro, carboxylic and nitro (Table 3; entries 4–7) gave the slightly lower yield with longer reaction times. With Diphenylamine no *N*-formylation occurred in both catalysts whereas *N*-methyl aniline and piperidines gave moderate yield with  $\text{TiO}_2\text{-SO}_4^{2-}$  (Table 3; entries 8, 12, 13). Cyclohexylamine gave good yield with both catalysts (Table 3; entry 9) when compared to aliphatic and monoethanol amine (Table 3; entries 10 and 11). When *o*-phenylenediamine was used, instead of *N*-formylation, cyclization occurred to give benzimidazole as a product (Table 3; entry 14). In all the cases sulfated titania is more efficient when compared to  $\text{TiO}_2\text{-P25}$ .

Acid–base and redox properties are more important surface chemical properties of metal oxide catalysts. Since  $\text{TiO}_2\text{-SO}_4^{2-}$  is found to be more acidic by pyridine absorption method it is more efficient in *N*-formylation of amine than  $\text{TiO}_2\text{-P25}$ . Hence, this reaction follows the mechanism of acid-catalyzed condensation reactions as shown in Scheme 3. This mechanism of the *N*-formylation reaction involves the complexation of catalyst with the formic acid, nucleophilic attack of lone pair of electrons present in the amine to carbonyl carbon of formic acid. Then dehydration occurs to give an *N*-formyl product. A similar mechanism has been proposed for this reaction with the catalyst  $\text{ZnCl}_2$  [16].



**Fig. 1.** Effect of catalyst loading on *N*-formylation of aniline with formic acid. Catalyst =  $\text{TiO}_2\text{-P25}$ , aniline = 1 mmol, formic acid = 3 mmol, solvent = acetonitrile (8–10 mL), time = 45 min (stirring at room temperature).

**Table 4**

Reusability of catalyst on *N*-formylation of amine (aniline) (1 mmol) at room temperature.

Run	1	2	3	4	5
Yield <sup>a</sup> ( $\text{TiO}_2\text{-P25}$ )	99.2	50.0	Trace	–	–
Yield <sup>b</sup> ( $\text{TiO}_2\text{-SO}_4^{2-}$ )	99.2	99.2	99.2	98.5	98.3

<sup>a</sup> Yields with respect to amine, catalyzed by  $\text{TiO}_2\text{-P25}$ .

<sup>b</sup> Yields with respect to amine, catalyzed by  $\text{TiO}_2\text{-SO}_4^{2-}$ .

### 3.1. Catalyst reusability

The possibility of recycling of the catalyst was examined for the reaction of aniline with formic acid. When the reaction was complete, ethyl acetate was added to the solidified mixture and the insoluble catalyst was separated by filtration. The separated catalyst could be used five times without any treatment and, no appreciable loss in its catalytic activity was observed for  $\text{TiO}_2\text{-SO}_4^{2-}$  (Table 4). But  $\text{TiO}_2\text{-P25}$  loses 50% efficiency in the first cycle and becomes inactive after second cycle. This reveals sulfated titania is not only more efficient than  $\text{TiO}_2\text{-P25}$  but also reusable for the *N*-formylation reactions.

## 4. Conclusions

We have developed a novel and efficient method for *N*-formylation of an amine with formic acid using  $\text{TiO}_2\text{-P25}$  or  $\text{TiO}_2\text{-SO}_4^{2-}$ . This paper describes first the observation of semiconductor (heterogeneous catalyst) catalyzed *N*-formylation of amines using formic acid and it offers a simple, economical, environment friendly method for *N*-formylation of amines at room temperature. Sulfated titania is more efficient and reusable than  $\text{TiO}_2\text{-P25}$  for the *N*-formylation reactions at room temperature. We also believe this novel methodology will find wide application in organic synthesis.

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- [26] *N*-Phenylformamide: mp 47–49 °C, IR (KBr) ( $\text{cm}^{-1}$ ): 3320, 3058, 1660, 1571, 1338, 1204.  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ ) ( $\delta$ , ppm): 8.30 (s, 1H, CHO), 9.17 (bs, 1H, NH), 7.10–7.58 (m, 5H, aryl protons).  $^{13}\text{C}$  NMR (500 MHz,  $\text{CDCl}_3$ ) ( $\delta$ , ppm): 163.24 (NHCO), 159.94 (C–NH), 118.83–137.12 (aryl carbons). GC–MS ( $m/z$ ): 121.0 ( $\text{M}^+$ ).